

Work Order ID 111358

January-13-14 2:41:35 PM

111358

Page 2

Item ID: D3933-2 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Aft Wall Protector, RH
Start Date: 1/13/14 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 1/14/14 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	QC8- Inspect parts - second check	0.00							
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120

QC

Memo

Quality Control

DAS
27
9-89

mhlly

2

130	Identify as per dwg & Stock Location: _____	0.00							
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130

Packaging

Memo

Packaging

DAS
32
9-89PPP
111361

14/01/14 (2)

140	QC21- Final Inspection - Work Order Release	0.00							
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140

QC

Memo

Quality Control

0.00

14-01-15

14-01-14

Picklist Print

Page 1

January-13-14 2:41:40 PM

Work Order ID: 111358

111358

Parent Item: D3933-2

D3933-2

Parent Item Name: Aft Wall Protector, RH

Start Date: 1/13/14

Required Date: 1/14/14

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04

Purchased

No

100

sf

1,461.990

7.01

17

MI FXS 125-F60029-04

**

Jm14-01-14

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT019

1461.99

124866

906

m126425

555.99

126425

111358 MCLJ
14-01-13

0.125
REF

R1.63
23.25

R0.50
TYP

0.75
0
0.88

19.00

26.75
27.38

25.79

31.50

34.75

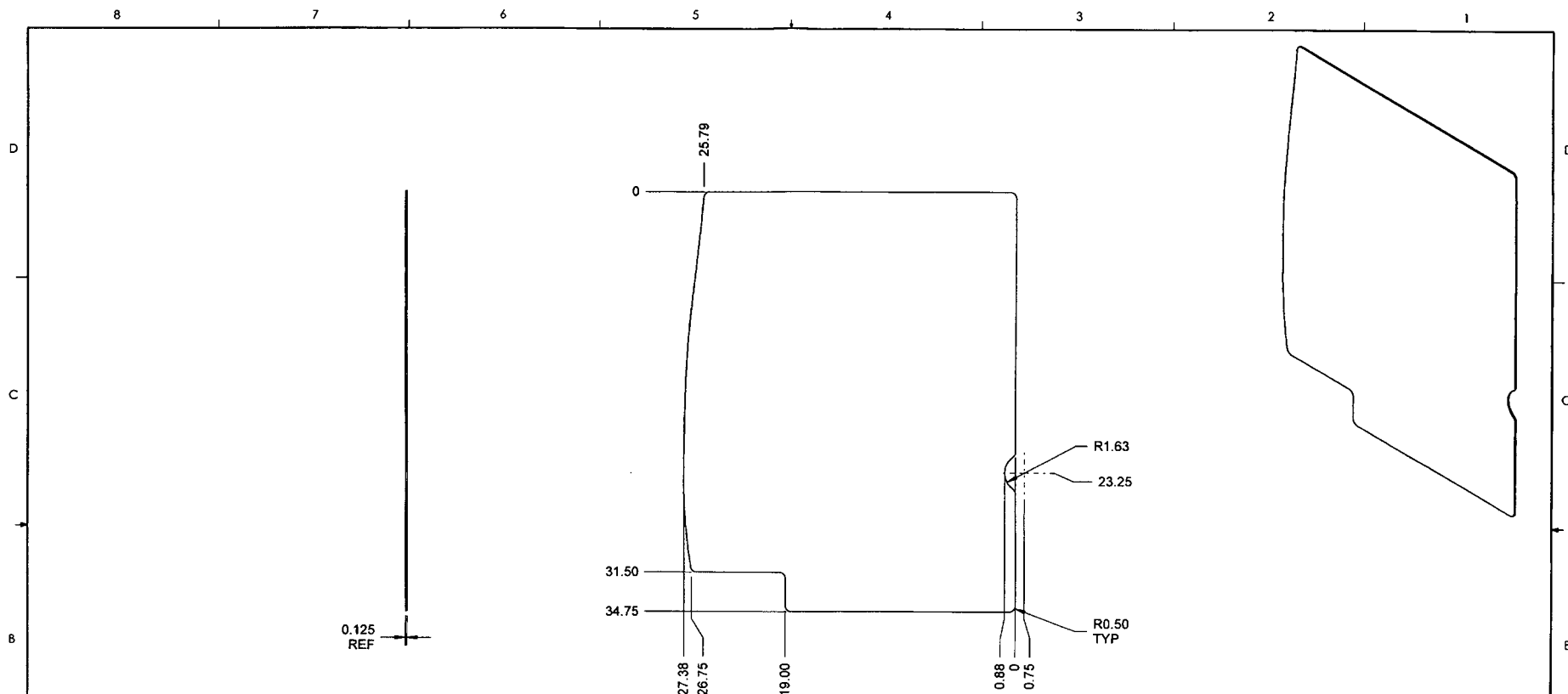
D3933-1 AFT CABIN WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

RELEASED
09/04/21

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3933-1" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 4.94 lbs
- 8) CHECK PER TEMPLATE DT8921

A	NEW ISSUE		09.04.21
REV.		DESCRIPTION	BY DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED			
MFG. APPR.			REV. A
APPROVED			SHEET 1 OF 2
DE APPR.			SCALE
			NTS
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D3933-2 AFT CABIN WALL PROTECTOR, RH
(TEXTURED SIDE SHOWN)

RELEASED
69/12/23 11

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3933-2" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 4.94 lbs
- 8) CHECK PER TEMPLATE DT8921

DESIGN	<i>DE</i>	DART AEROSPACE LTD	
DRAWN	<i>DE</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>EE</i>	D3933	SHEET 2 OF 2
APPROVED	<i>AD</i>	TITLE	SCALE
DE APPR.	<i>DE</i>	AFT WALL PROTECTOR	NTS
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